Work Order ID 62329

Monday, September 27, 2010 11:29:26 AM



Page 1

Item ID: **Revision ID: Item Name:** Harness Assembly **Start Date:** 9/27/2010 Required Date: 10/4/2010 Reference: **Approvals:** QC: Sequence ID/ **Work Center ID Draw Nbr** DSI 9511 100 Small Fab Small Fab

D412-702-311

Start Qty: -4:00

Accept



Setup Start



Stop

Cust Item ID:

Customer:

Req'd Qty: 4.00

Process Plan:

Date: 19-2

Date:

Tooling: SPC (Y/N): Date:

Date:

Run

Start

Stop

Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. Description **Run Hours** Qty Qty Code Number Stamp

Revision Nbr Α

Memo

0.00

0.00

Assemble as per dwg ICA D412-702 p.49

110

QC5- Inspect part completeness to step on W/O

0.00

Quality Control

Memo

Memo

0.00

120

Packaging

0.00

Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-311

Location: PPP Rev:

0.00



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	CEDURE CH	EDURE CHANGE			Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
-								Prod Wigi	•				
!													
Part No:		PAR #:	Fault Cat	egory:	_ NCR: Yes	_ Date: _	Date:						
	R	esolution:	Dispositi	_ QA: N/C C	losed:	Date:							
NCR:		V	VORK ORI	DER NON-CONFORMA	NCE (NC	R)							
DATE	STEP	Description of NC Section A		Corrective Action Section		Verif	cation	Approval	Approval				
DATE	SIEF		Initial Chief Eng	Action Description Chief Eng	Sign o		tion C	Chief Eng	QC Inspector				
						,							

Work Order ID 62329

Monday, September 27, 2010 11:29:26 AM



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Item ID:

D412-702-311

Accept

Setup Start

Stop

Revision ID:

Item Name:

Harness Assembly

Start Date:

9/27/2010

Start Qty: 4.00

Required Date: 10/4/2010

Req'd Qty: 4.00



Cust Item ID: **Customer:**

Reference:

Process Plan:

QC:

Operation

Description

QC21- Final Inspection - Work Order Release

Date:

Date: Tooling:

SPC (Y/N):

Set Up/

Tool ID

Date:

Date:

Start Run

Stop

Sequence ID/

Work Center ID

130

QC

Memo

Run Hours

0.00

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

Quality Control

0.00

Dart Ae	rospace	Ltd	•									
W/O:		WORK ORDER CHANGES										
DATE STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
		POST (1/4 (1/4 (1/4 (1/4 (1/4 (1/4 (1/4 (1/4										
Part No:		PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _				
	R	esolution:	Disposition	n:	QA: N/C	Date: _						
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NC	R)						
D.4TE	0777	Description of NC	Corrective Action Section B			Verifi	Verification	Approval Chief Eng	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	on Sign & Date		ion C		QC Inspector			
					·							

Picklist Print

Monday, September 27, 2010 11:29:30 AM

Work Order ID: 62329

02027

D412-702-311

Parent Item Name:

Harness Assembly



Start Date: 9/27/2010

Required Date: 10/4/2010

Page 1

Start Qty: 4.00

Required Qty: 4.00

Comments:

Parent Item:

IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ tem Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
03570-1 		Manufactured	No			100	Each	19.0000		\$510	/10 ft	18	a - 1
				Location		<u>Loc</u>	<u>Oty</u>	Loc Code					
				ST245A			19		_	-			
04088-043		Manufactured	No	;	55311	100	19 Each	4.0000	1	<u>~</u> 12			
Shoulder Harness		Wallandeered				144	5464			1/3/0	/10/	/8	
				Location		Loc	<u>Qty</u>	Loc Code			\mathcal{R}_{ℓ}	232	22 /
	e e			ST272A			4		_		. DE	~\) ~	< ~ (0
1S24694-S50		Demokasad	No	•	61594	100	4 Fach	120 0000	_	1.0	-		
		Purchased	NO			100	Each	130.0000		16 15/	0/10	/18	
				Location		Loc	<u>Oty</u>	Loc Code			,		
·				ST289			130		_	1	-		
N960JD10L	NAS1149D0332J	D .11	No		115016	100	130	0.0000		<u>D</u>	-		
1944 1946 1946 1946 1946 1946 1946 1946 1946 1946 1946 1946 1946 1946 1946 1946 	NAS1149D0332J	Purchased	190	_		100	Each	0.0000		16/		/	
	NAS1149D0332J	M 11/28	4 /	(AV)						J)16	110	/18	
	10	*(11700	1 (,		

Dart Aerospace Ltd

W/O:	•	WORK ORDER CHANG	WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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-											
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	٨:	Date: _					

Resolution:		solution:	Dispositio	QA: N/C Clos	sed:	Date:			
NCR:		-	WORK ORDER NON-CONFORMANCE (NCR)						
	T _	Description of NC	Corrective Action Section B			Verification		Annroyal	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
					1				
						,			

Picklist Print

Monday, September 27, 2010 11:29:30 AM

Page 2

Work Order ID: 62329

Parent Item:

D412-702-311

Parent Item Name: Harness Assembly



Start Date: 9/27/2010

Required Date: 10/4/2010

Start Qty: 4.00

Required Qty: 4.00

MS21042L3



Purchased

No

100

Each 1,882.000



Nut

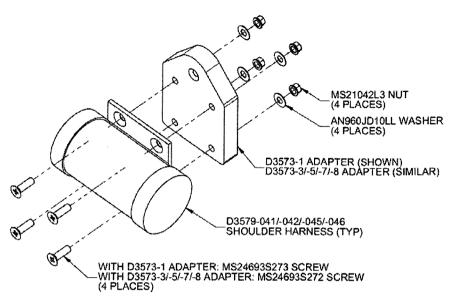
<u>Location</u>	Loc Qty
ST300	1882
114523	109
114784	1773

Loc Code

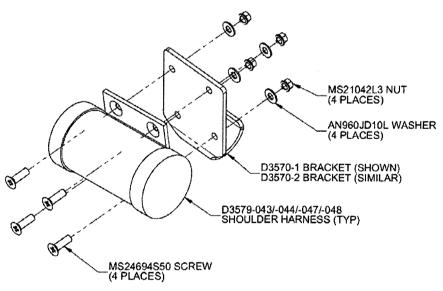
Dart Ae	rospace L	.td											
W/O:			WO	RK ORDER CHANGE	S			•					
DATE STEP		PROCEDURE CHANGE				Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
		· ·											
Part No: PAR #:		PAR #:	Fault Category:NO			NCR: Yes No DQA: Date:							
Resolution:			Disposition	QA: N/C Clo	QA: N/C Closed: Date:								
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)							
DATE		Description of NC		Corrective Action Section		Verification	Approval	Approval QC Inspector					
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng						
		A											
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SHOP COLY RETURN TO ENGINEL 2'NG UNCONTROLLED CONY SUBJECT TO AMENDMENTS! WITHOUT NOTICE WORK ORDER BS18927



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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Dart Aerospace Ltd

	WORK ORDER CHANGES										
STEP	PROC	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
					•						
					-						

··	PAR #:	_ Fault Ca	tegory:	NCR: Yes	No DQ	A:	Date: _				
Resolution:		_ Disposit	ion:	QA: N/C	Date: _						
	W	ORK OR	DER NON-CONFORMA	NCE (NC	R)						
	Description of NC	Corrective Action		Section B		ration	Approval	Approval			
STEP	Section A	Initial Chief Eng	Action Description Chief Eng		& Sect	Section C			Chief Eng	QC Inspector	
					,						
		PAR #:	PAR #: Fault Ca Resolution: Disposit WORK OR STEP Description of NC Section A Initial	PAR #: Fault Category: Resolution: Disposition: WORK ORDER NON-CONFORMAL STEP Description of NC Section A Corrective Action Section Section Initial Action Description	PAR #: Fault Category: NCR: Yes Resolution: Disposition: QA: N/C (WORK ORDER NON-CONFORMANCE (NC STEP Description of NC Section A Initial Action Description Sign	PAR #: Fault Category: NCR: Yes No DQ Resolution: Disposition: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A	PAR #: Fault Category: NCR: Yes No DQA: Resolution: Disposition: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) Description of NC Section A	PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr PAR #: Fault Category: NCR: Yes No DQA: Date: Resolution: Disposition: QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A Section B Section C Chief Eng Chie			